

1 DEVICE ISOLATION FOR SEMICONDUCTOR DEVICES

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4 ABSTRACT

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6 Exemplary embodiments of the present invention disclose a
7 semiconductor assembly having at least one isolation structure formed. The
8 semiconductor assembly comprises: a first trench in a semiconductive substrate; a second
9 trench extending the overall trench depth in the semiconductive substrate by being
10 aligned to the first trench; and a planarized insulation material substantially filling the
11 first and second trenches. The isolation structure separates a non-continuous surface of a
12 conductive region. General process steps to form the isolation structure comprise:
13 forming a mask over a semiconductor substrate assembly; forming a first trench into the
14 semiconductor substrate assembly using the mask as an etching guide; forming an
15 insulation layer on the surface of the first trench; forming a semiconductive spacer on the
16 side wall of the first trench; forming a second trench into the semiconductor substrate
17 assembly at the bottom of the first trench by using the semiconductive spacer as an
18 etching guide; forming an isolation filler in the first and second trenches, the isolation
19 filler substantially consuming the semiconductive spacer and thereby substantially filling
20 the first and second trenches; and planarizing the isolation filler.